

[illegible]

FOR VENDOR'S USE ONLY



3 1/2 INCHES USED FOR THUNDERBOLT  
THUNDERBOLT INTO AIRCRAFT HEADS  
ON AIRCRAFT CASE SERIES ENGINE.  
3 CORNCOIN PLATE PER B. 3. 4030.  
INSTANT PART 10 PER B. 3. 4030.

52104

TOLERANCES EXCEPT AS NOTED		
X		
X X	± .03	
X X X	± .010	
ANG.	± 1/16°	

REQUIREMENTS PER UNIT DWG. NO.				REQUIREMENTS PER AIRPLANE (CONT.)				REQUIREMENTS PER AIRPLANE			
PART NO.	MODEL	NEXT ASSEMBLY	REQ.	PART NO.	MODEL	NEXT ASSEMBLY	REQ.	PART NO.	MODEL	NEXT ASSEMBLY	REQ.
FINAL ASSEMBLY CODE NO.				SPEC				SPEC			
LAYOUT NO.				47				47			
SUPERSEDES				SPEC				SPEC			
SUPERSEDED BY				SPEC				SPEC			
ALL BEND RADII TO BE				SPEC				SPEC			
UNLESS OTHERWISE SPECIFIED				SPEC				SPEC			
SEE BELL PROCESS SPEC. 4030 FOR EXPLANATION OF FINISHES				SPEC				SPEC			
FINISH ALL SURFACES NOT OTHERWISE SPECIFIED				SPEC				SPEC			
SMOOTH MACHINE (3A) MEDIUM MACHINE (4) ROUGH MACHINE (5) DISC GRIND				SPEC				SPEC			
DRAFT				SPEC				SPEC			
GROUP ENG.				SPEC				SPEC			
CHECK				SPEC				SPEC			
STRESS				SPEC				SPEC			
WEIGHTS				SPEC				SPEC			
PROJ. ENG.				SPEC				SPEC			
ENGINEER				SPEC				SPEC			
ENG. PLAN				SPEC				SPEC			
CUSTOMER				SPEC				SPEC			
DRAWING SIZE				SPEC				SPEC			
HEAT TREAT SPEC.				SPEC				SPEC			
NAVY				SPEC				SPEC			
ARMY				SPEC				SPEC			
ACT. WT.				SPEC				SPEC			
LBS.				SPEC				SPEC			
CAL. WT.				SPEC				SPEC			
LBS.				SPEC				SPEC			
SCALE				SPEC				SPEC			
TENSILE				SPEC				SPEC			
1,000 P.S.I.				SPEC				SPEC			
FINISH				SPEC				SPEC			
LOC.				SPEC				SPEC			
UNIT				SPEC				SPEC			
TOTAL				SPEC				SPEC			

**UNDER REVIEW**

URF 19-1282 19.11.08 (VM)